

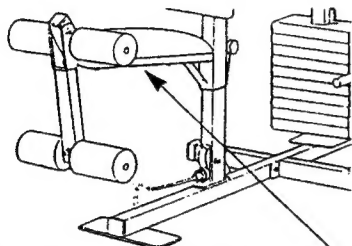
# WEIDER 8275<sup>TM</sup>

## HARD DRIVE SYSTEM

MULTI-STATION • PROFESSIONAL QUALITY FITNESS SYSTEM

Model No. WG82750

Serial No. \_\_\_\_\_



Serial Number Decal (Under Seat)

### QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or find there are missing or damaged parts, we will guarantee you complete satisfaction through direct assistance from our factory.

**TO AVOID UNNECESSARY DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE.**

The trained technicians on our customer hot line will provide immediate assistance, free of charge to you.

#### CUSTOMER HOT LINE:

1-800-225-0653

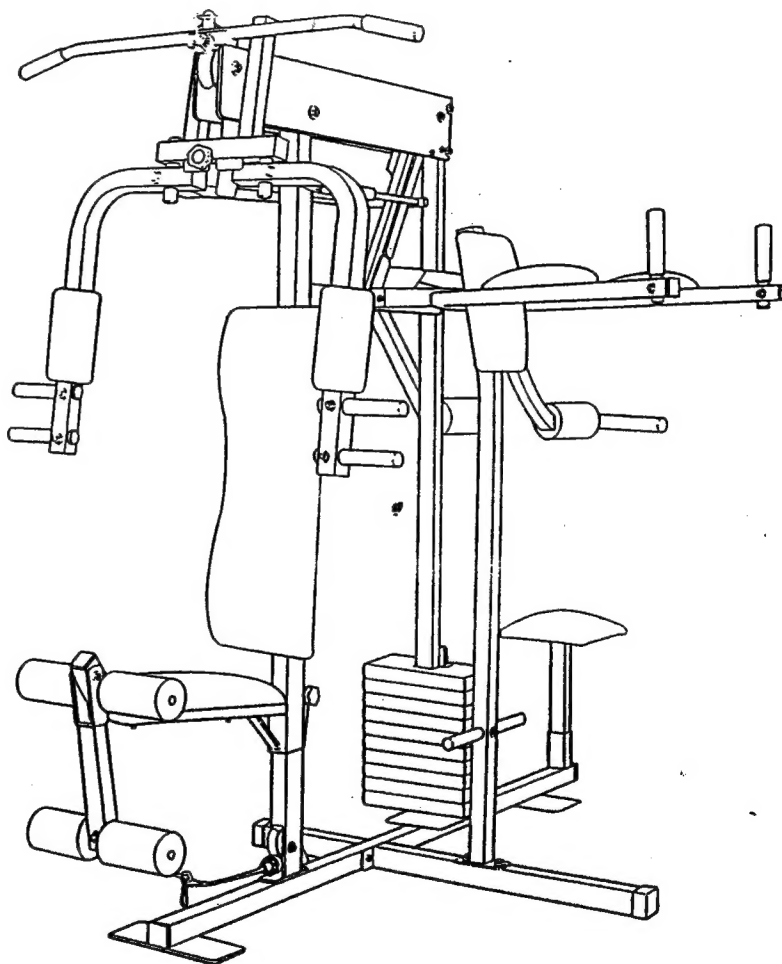
Mon.-Fri., 6 a.m.-6 p.m. MST

### CAUTION!

Read all safety precautions and instructions in this owner's manual before using this equipment. Save this owner's manual for future reference.

PATENT PENDING

## OWNER'S MANUAL



**weider<sup>®</sup>**

# TABLE OF CONTENTS

IMPORTANT SAFETY PRECAUTIONS .....	2
BEFORE YOU BEGIN .....	3
ASSEMBLY .....	4
ADJUSTMENT .....	14
TROUBLE-SHOOTING AND MAINTENANCE .....	17
CABLING DIAGRAM .....	18
ORDERING REPLACEMENT PARTS .....	Back Cover
LIMITED WARRANTY .....	Back Cover

---

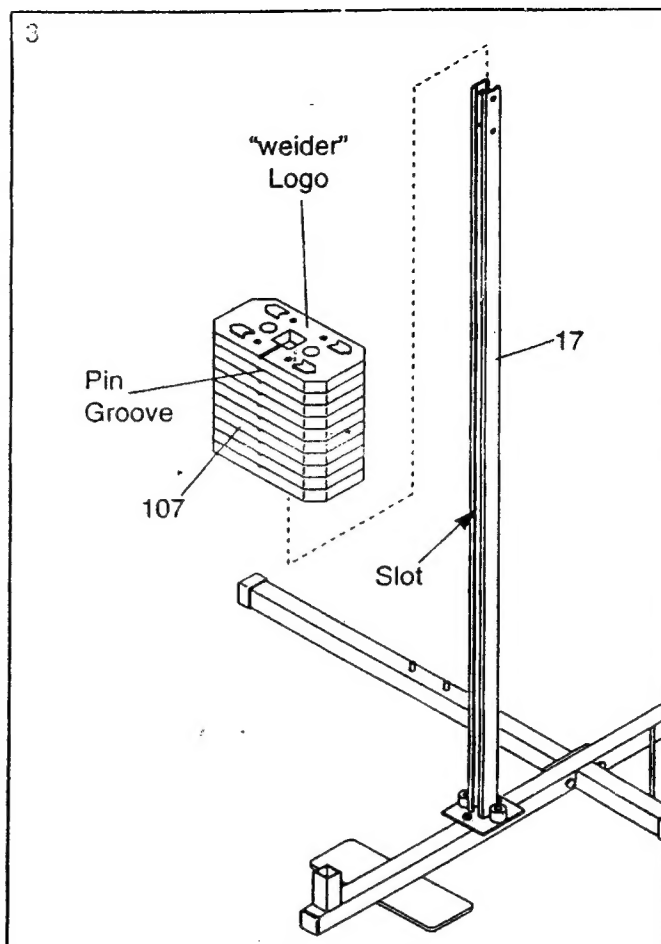
## IMPORTANT SAFETY PRECAUTIONS

**WARNING:** To reduce the risk of serious injury, read the following important safety precautions before using the hard drive system.

1. Read all instructions in this owner's manual and in the accompanying literature before using the hard drive system. Use the hard drive system only as described.
2. Use the hard drive system only on a level surface. Cover the floor beneath the hard drive system for protection.
3. Inspect and tighten all parts each time you use the hard drive system. Replace any worn parts immediately.
4. Keep small children away from the hard drive system at all times.
5. Keep hands and feet away from moving parts other than handles.
6. Always wear athletic shoes for foot protection.
7. Make sure that the cables remain on the pulleys at all times. If the cables bind as you are exercising, stop immediately and make sure that the cables are on all of the pulleys.
8. Never release the arms, leg lever, military press/squat arm, lat bar or nylon strap while weights are raised. The weights will fall with great force.
9. Always stand on a foot plate when performing an exercise that could cause the hard drive system to tip.
10. Disconnect the lat bar from the hard drive system when performing any exercise that does not require the lat bar.
11. If you feel pain or dizziness at any time while exercising, stop immediately and begin cooling down.

**WARNING:** Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. WEIDER assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

3. Slide the ten Weights (107) onto the Rear Upright (17). Each Weight must be turned so the "weider" logo is on top, and the pin groove is on the same side of the Rear Upright as the slot.

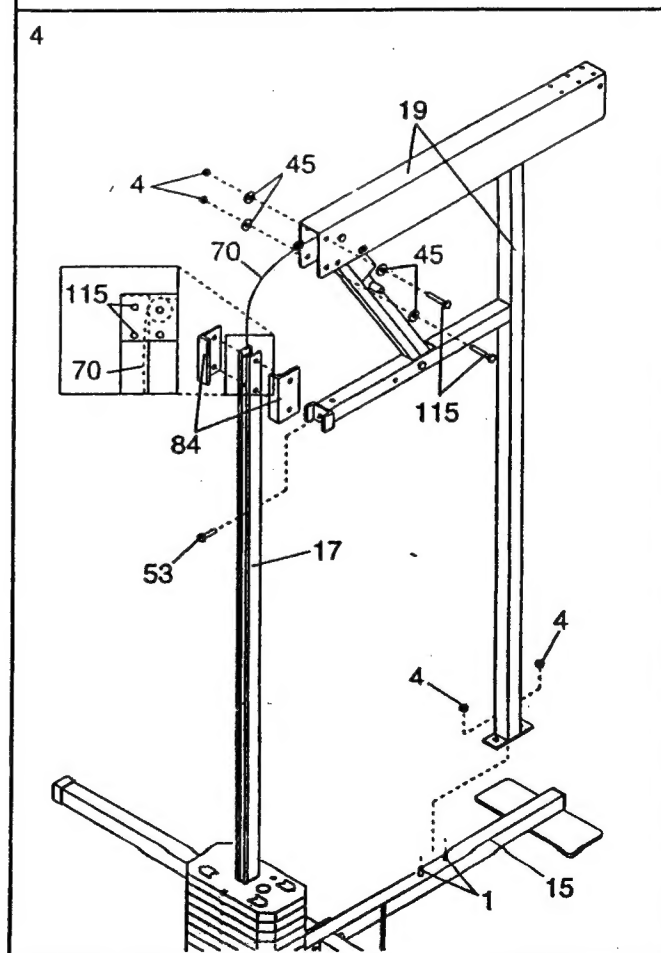


4. Slide the Front Upright (19) onto the two indicated 5/16" x 2 1/2" Carriage Bolts (1) in the Base (15). Insert the end of the Weight Cable (70) down into the Rear Upright (17).

Insert the Upright Brackets (84) between the upper end of the Rear Upright (17) and the Front Upright (19). Attach the Front Upright and the Upright Brackets to the Rear Upright with two 5/16" x 3 1/4" Bolts (115), four 5/16" Flat Washers (45) and two 5/16" Nylock Nuts (4). **Do not tighten the Nylock Nuts yet. Note: The Weight Cable (70) must be on the side of the Bolts shown in the inset drawing.**

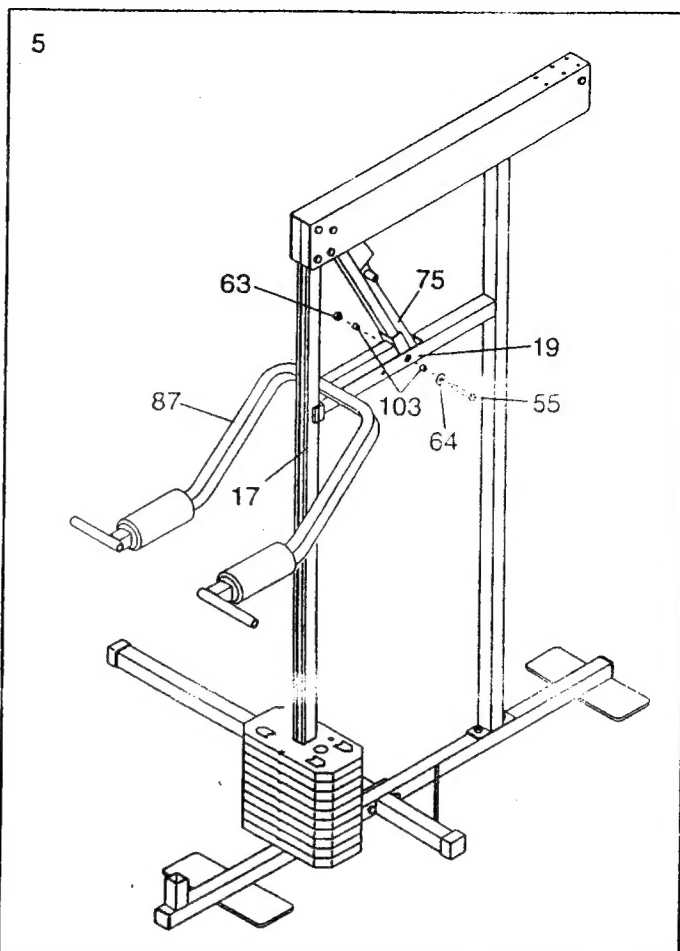
Attach the Front Upright (19) to the Base (15) with two 5/16" Nylock Nuts (4). **Do not tighten the Nylock Nuts yet.**

Attach the Front Upright (19) to the Rear Upright (17) with the 5/16" x 1 3/4" Screw (53).



5. Remove the 3/8" Nylock Nut (63) from the indicated 3/8" x 2 3/4" Bolt (55). Set the Nylock Nut aside—it will be used again in assembly step 6. Remove the Bolt, the 3/8" Flat Washer (64) and the two 5/8" x 5/16" Bushings (103) from the Front Upright (19).

Slide the Military Press/Squat Arm (87) around the Rear Upright (17) as shown. Fit the bracket on the end of the Military Press/Squat Arm around the lower end of the Pivot Arm (75) as shown. Align the hole in the bracket and the hole in the lower end of the Pivot Arm with the indicated hole in the Front Upright (19). Slide the 3/8" Flat Washer (64) and one 5/8" x 5/16" Bushing (103) onto the 3/8" x 2 3/4" Bolt (55). Insert the Bolt through the Front Upright, the Military Press/Squat Arm and the Pivot Arm. Slide the other 5/8" x 5/16" Bushing (103) onto the Bolt.



6. Press a 1 3/4" Inner Cap (29) into the upper end of the VKR Upright (97).

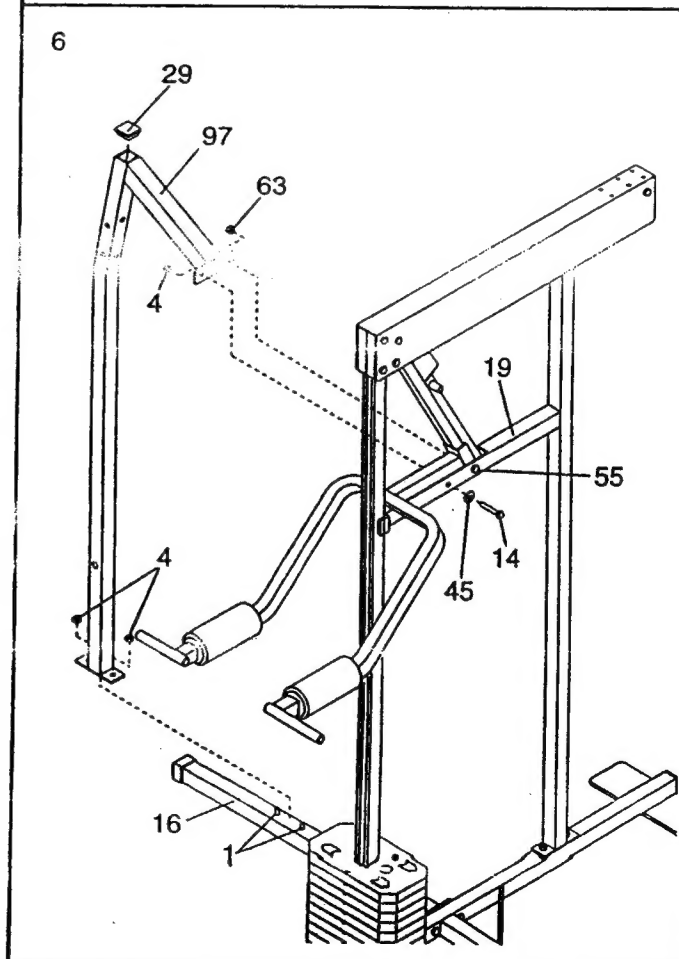
Slide the VKR Upright (97) onto the indicated 3/8" x 2 3/4" Bolt (55) and the two 5/16" x 2 1/2" Carriage Bolts (1) in the Stabilizer (16).

Thread the 3/8" Nylock Nut (63) onto the 3/8" x 2 3/4" Bolt (55). Do not tighten the Nylock Nut yet.

Attach the VKR Upright (97) to the Front Upright (19) with a 5/16" x 2 1/2" Bolt (14), 5/16" Flat Washer (45) and 5/16" Nylock Nut (4). Do not tighten the Nut yet.

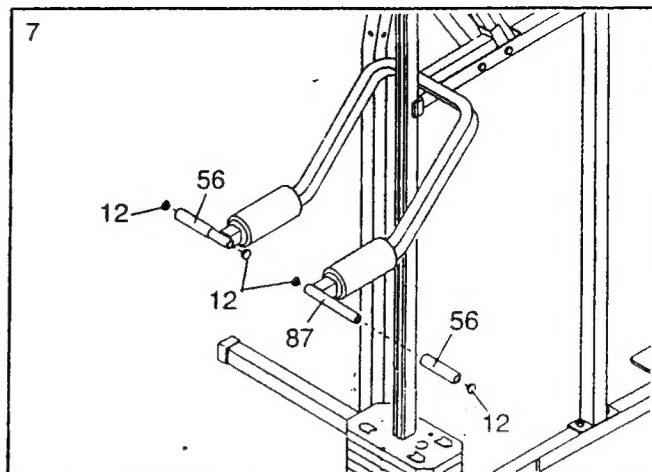
Attach the Ab Upright (97) to the Stabilizer (16) with two 5/16" Nylock Nuts (4).

**Tighten all Nylock Nuts used in assembly steps 4 and 6.**



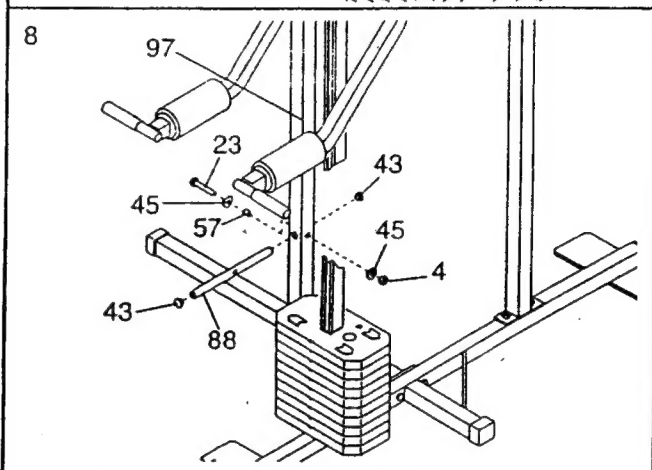
7. Press the four 1 1/4" Round Caps (12) into the handles of the Military Press/Squat Arm (87).

Slide a Foam Grip (56) onto each of the handles on the Military Press/Squat Arm (87).



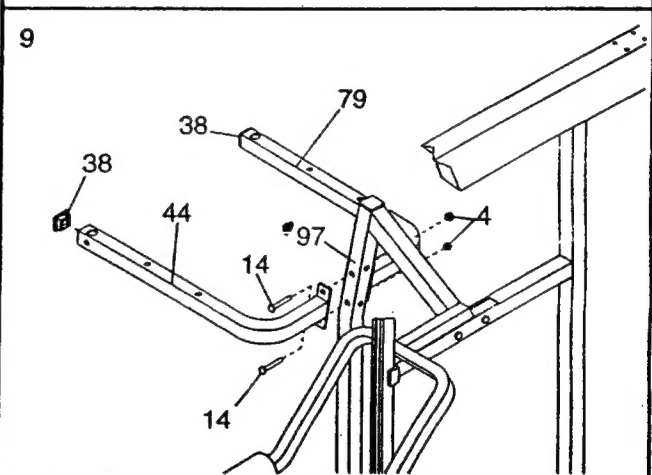
8. Press a 1" Round Cap (43) into each end of the 13" Tube (88).

Insert the 13" Tube (88) into the lower end of the VKR Upright (97) and center it. Attach the Tube to the VKR Upright with a 5/16" x 2 1/4" Bolt (23), two 5/16" Flat Washers (45), a 1/2" x 3/8" Bushing (57) and a 5/16" Nylock Nut (4).



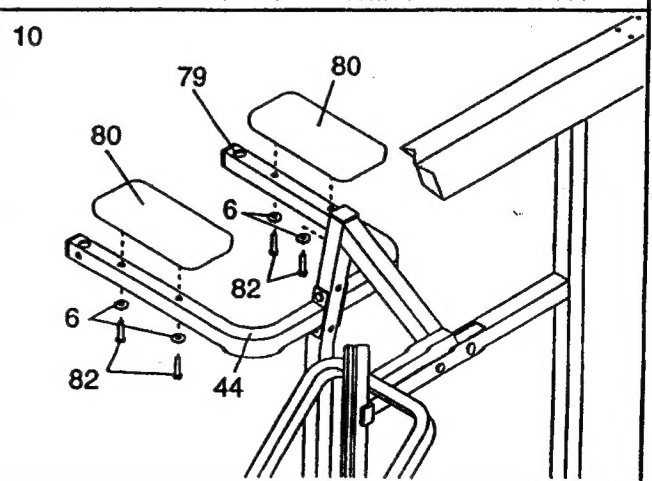
9. Attach the Left and Right VKR Arms (44, 79) to the VKR Upright (97) with two 5/16" x 2 1/2" Bolts (14) and 5/16" Nylock Nuts (4).

Press a 1 1/2" Inner Cap (38) into each of the VKR Arms (44, 79).



10. Attach a VKR Armrest (80) to the Left VKR Arm (44) with two 1/4" x 2" Screws (82) and 1/4" Flat Washers (6).

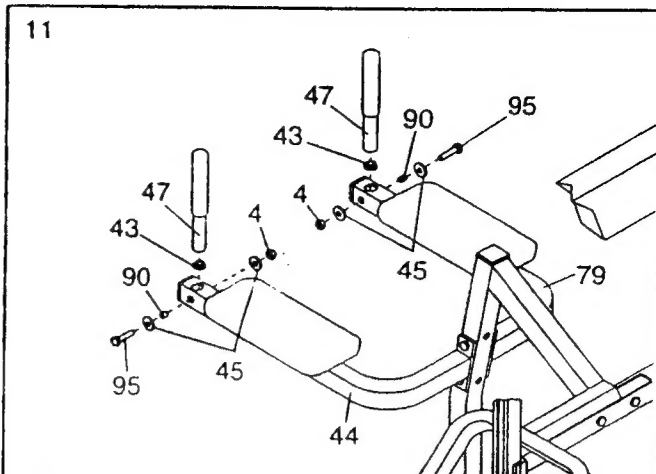
Attach the other VKR Armrest (80) to the Right VKR Arm (79) in the same manner.



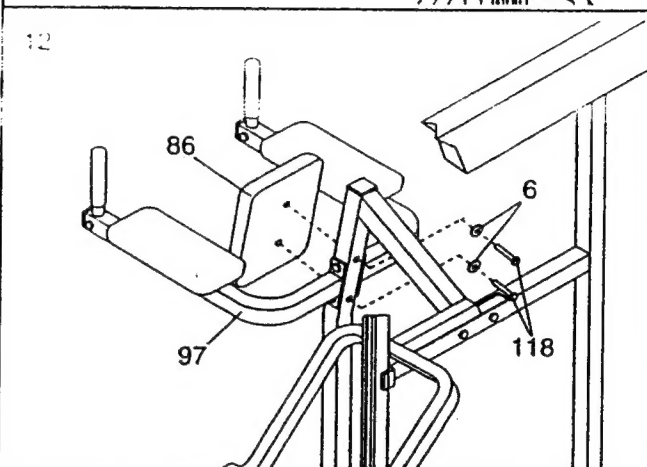
11. Insert a Handle (47) into the Left VKR Arm (44). Attach the Handle to the Left VKR Arm with a 5/16" x 2" Bolt (95), two 5/16" Flat Washers (45), a 1/2" x 5/16" Spacer (90) and a 5/16" Nylock Nut (4).

Press a 1" Round Cap (43) into the Handle (47).

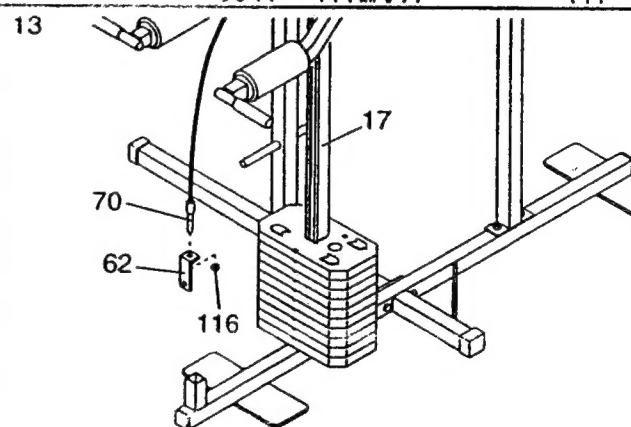
Attach a Handle (47) to the Right VKR Arm (79) in the same manner.



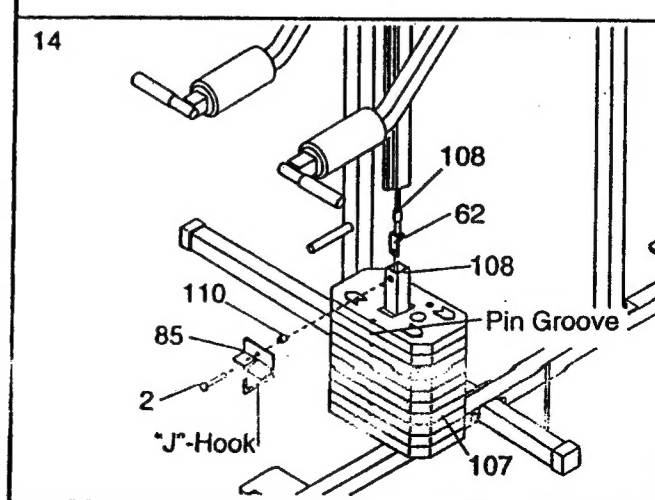
12. Attach the Small Backrest (86) to the VKR Upright (97) with the two 1/4" x 2 1/4" Bolts (118) and two 1/4" Flat Washers (6).



13. Pull the end of the Weight Cable (70) out of the Rear Upright (17). Insert the threaded end of the Weight Cable into the Cable Bracket (62). Thread the 1/4" Nut (116) about halfway up the threaded end of the Weight Cable.



14. Place a small object under the top Weight (107) to lift it about 1" off the Weights below it. Insert the Cable Bracket (62) into the top of the Weight Tube (108). Slide the Weight Bracket (85) and a 1/2" x 1/2" Bushing (110) onto a 5/16" x 1 1/4" Bolt (2). Insert the Bolt into the Weight Tube and tighten it into the Cable Bracket. The "J"-hook on the Weight Bracket (85) must be inserted into the pin groove under the top Weight.



15. Press two 1" Round Caps (43) and 1 3/4" Inner Caps (29) into the Arm Frame (41).

Apply grease to the upper axle on the Arm Frame (41). Hold the axle between the two Arm Frame Bushings (60). Set the Arm Frame Bushings, the Arm Frame and the Support Plate (61) on the Front Upright (19). The Arm Frame must be turned so the brackets are facing away from the Front Upright. Place the Arm Frame Cap (59) over the Arm Frame Bushings. Attach the Arm Frame Cap to the Front Upright with four 1/4" x 3/4" Screws (7), 1/4" Flat Washers (6) and 1/4" Nylock Nuts (5).

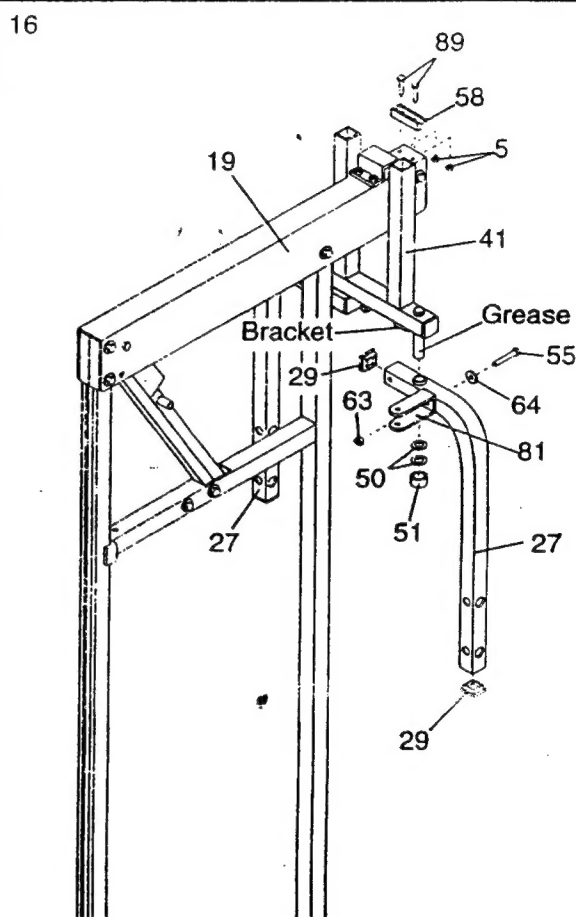
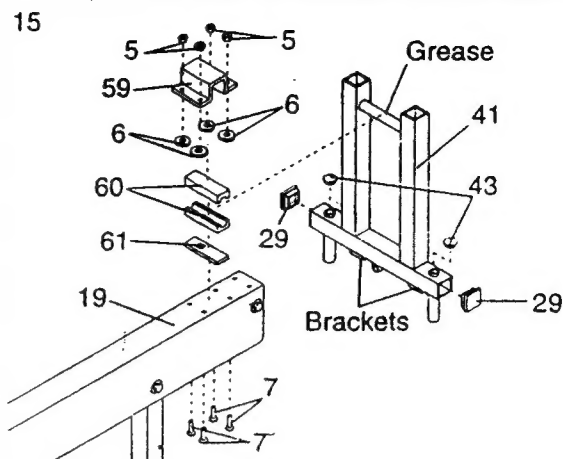
16. Attach the Bar Holder (58) to the Front Upright (19) with the two 1/4" x 3/4" Taper Screws (89) and two 1/4" Nylock Nuts (5).

Apply grease to the lower axles on the Arm Frame (41). Slide an Arm (27) onto the right axle. **The upper end of the Arm must be on the indicated side of the bracket on the Arm Frame.** Hold two 1" Retainers (50) and a 1" Plastic Cap (51) against the lower end of the axle. The teeth on the Retainers must bend toward the Plastic Cap. Tap the Retainers and Plastic Cap onto the axle.

Press two 1 3/4" Inner Caps (29) into the right Arm (27).

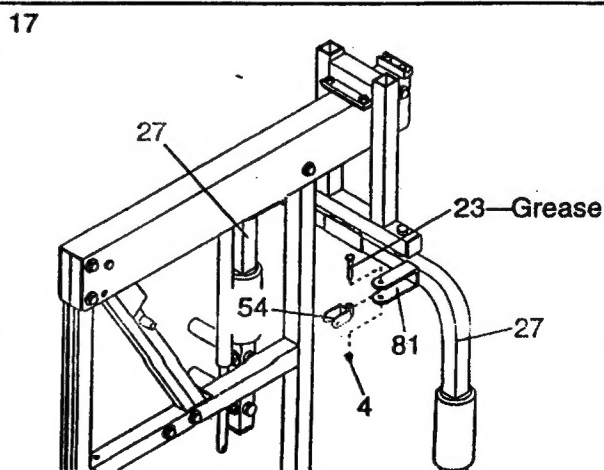
Attach a Large "U"-Bracket (81) to the right Arm (27) with a 3/8" x 2 3/4" Bolt (55), 3/8" Flat Washer (64) and 3/8" Nylock Nut (63).

Attach the other Arm (27) to the left axle on the Arm Frame (41) in the same manner.



17. Apply grease to a 5/16" x 2 1/4" Bolt (23). Attach a Swivel "U"-Bracket (54) to the Large "U"-Bracket (81) on the right Arm (27) with the Bolt and a 5/16" Nylock Nut (4). **Do not overtighten the Nylock Nut; the Swivel "U"-Bracket must be able to swivel freely.**

Attach a Swivel "U"-Bracket (not shown) to the Large "U"-Bracket (not shown) on the left Arm (27) in the same manner.





18. Slide a 3/8" Flat Washer (64) onto the threaded shaft of the selector plate (49). Insert the shaft through the arm frame (41) from the illustrated side. Tighten the 3/8" nut (105) onto the shaft. **Make sure you do not overtighten, the selector plate must turn freely.** Next, using a wrench to hold the 3/8" nut (105), tighten the selector knob (24) up against it. Turning the selector knob will now pivot the selector plate from the arm press position to the butterfly position.

Thread a 1 1/4" Tap Screw (8) into the upper end of each Arm (27). Tighten or loosen the Tap Screws until there is no movement in the Arms when the Selector Plate (49) is turned to the horizontal position.

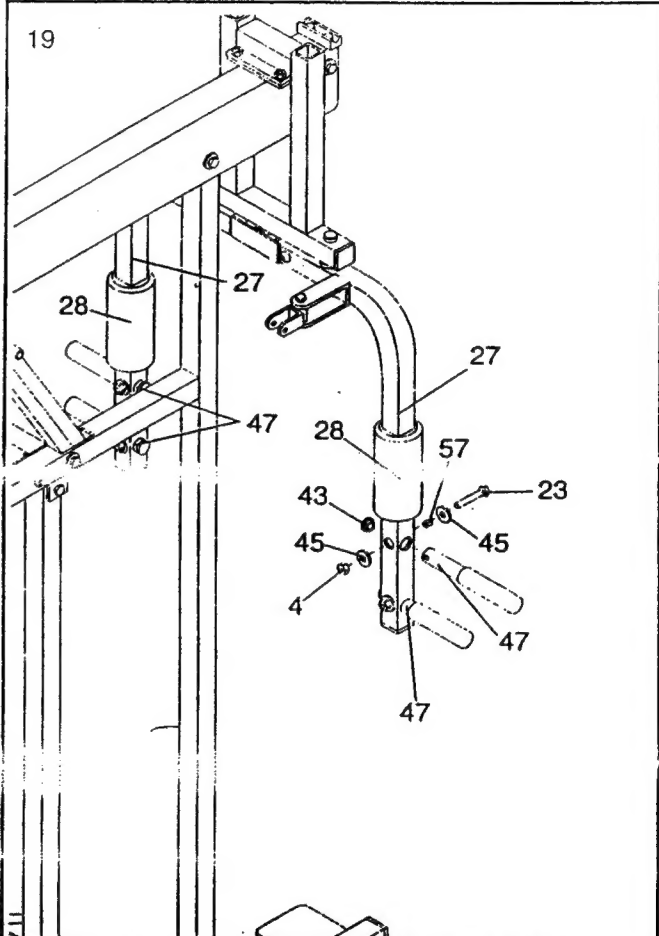
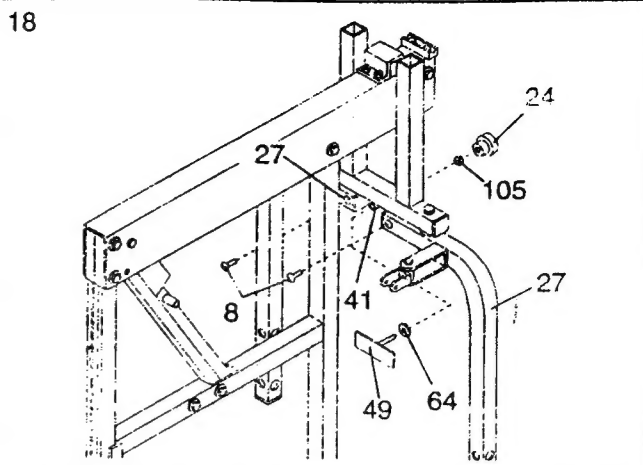
19. Wet the lower ends of the Arms (27) with soapy water. Slide an 8" Foam Pad (28) about halfway up each Arm.

Insert a Handle (47) into the right Arm (27). Attach the Handle to the right Arm with a 5/16" x 2 1/4" Bolt (23), two 5/16" Flat Washers (45), a 1/2" x 3/8" Bushing (57) and a 5/16" Nylock Nut (4) as shown.

Press a 1" Round Cap (43) into the Handle (47).

Attach another Handle (47) to the right Arm (27) in the same manner.

Attach two Handles (47) to the left Arm (27) in the same manner.

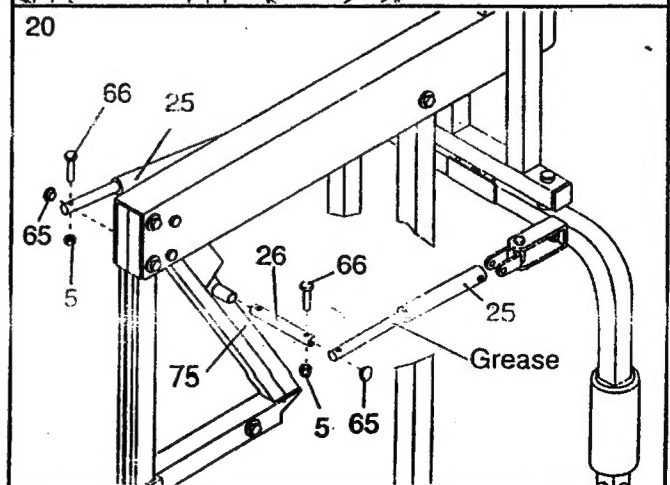


20. Extend the two Arm Shocks (25). Apply a liberal amount of grease around each Arm Shock in the indicated location.

Insert the Shock Bar (26) into the Pivot Arm (75) and center it. Attach an Arm Shock (25) to the Shock Bar with a 1/4" x 1 1/4" Bolt (66) and 1/4" Nylock Nut (5).

Attach the other Arm Shock (25) to the Shock Bar (26) in the same manner.

Press a 3/4" Outer Cap (65) onto each end of the Shock Bar (26).



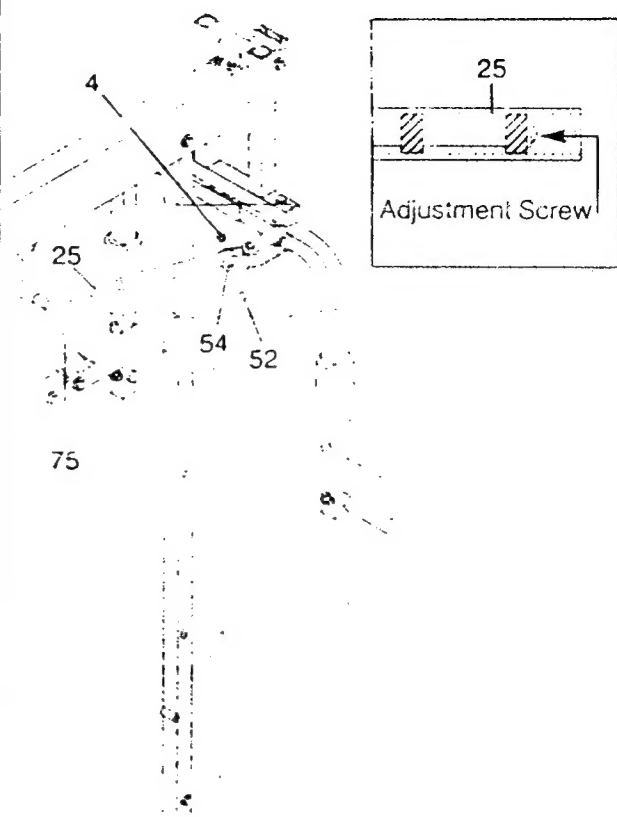


21. Hold the Pivot Arm (75) stationary in the position shown.

Align the hole in the end of the right Arm Shock (25) with the holes in the right Swivel "U"-Bracket (54). If the Arm Shock will not extend far enough, it must be adjusted. Press the Arm Shock together until it is as short as possible. Using a standard screwdriver, turn the adjustment screw inside the Arm Shock counterclockwise a few turns (see the inset drawing). Repeat until the hole in the Arm Shock can be aligned with the holes in the Swivel "U"-Bracket. Attach the Arm Shock to the Swivel "U"-Bracket with a 5/16" x 1 3/4" Bolt (52) and 5/16" Nylock Nut (4).

Attach the left Arm Shock (not shown) to the left Swivel "U"-Bracket (not shown) in the same manner.

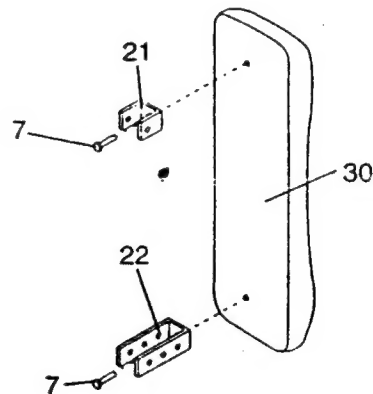
21



22. Attach the Small "U"-Bracket (21) to the upper end of the Large Backrest (30) with a 1/4" x 3/4" Screw (7).

Attach the Adjustment Bracket (22) to the lower end of the Large Backrest (30) with a 1/4" x 3/4" Screw (7).

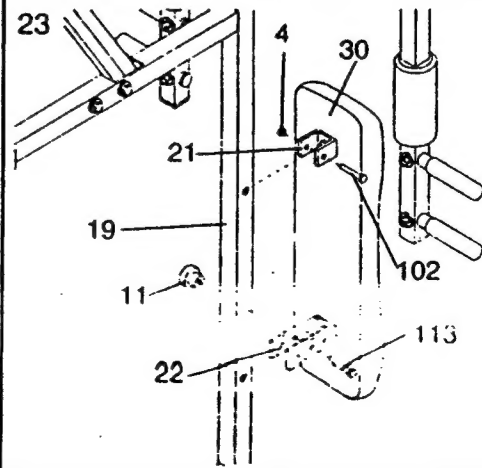
22



23. Align the holes in the Small "U"-Bracket (21) with the indicated hole in the Front Upright (19). Attach the Small "U"-Bracket to the Front Upright with a 5/16" x 2 3/4" Bolt (102) and 5/16" Nylock Nut (4).

Align one of the three sets of holes in the Adjustment Bracket (22) with the indicated hole in the Front Upright (19). Insert a 5/16" x 2 3/4" Carriage Bolt (113) through the Adjustment Bracket and the Front Upright. Tighten a 5/16" Knob (11) onto the Bolt.

23

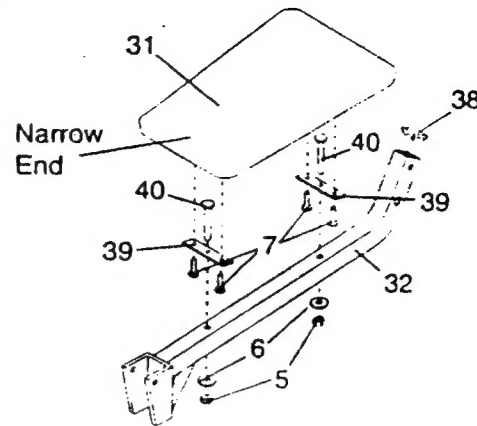


24. Press a 1 1/2" Inner Cap (38) into the Seat Frame (32).

Attach the two Seat Brackets (39) to the Seat Frame (32) with 1/4" x 2 1/4" Carriage Bolts (40), 1/4" Flat Washers (6) and 1/4" Nylock Nuts (5).

Attach the Seat (31) to the Seat Brackets (39) with four 1/4" x 3/4" Screws (7). The narrow end of the Seat must be towards the bracket on the Seat Frame.

24

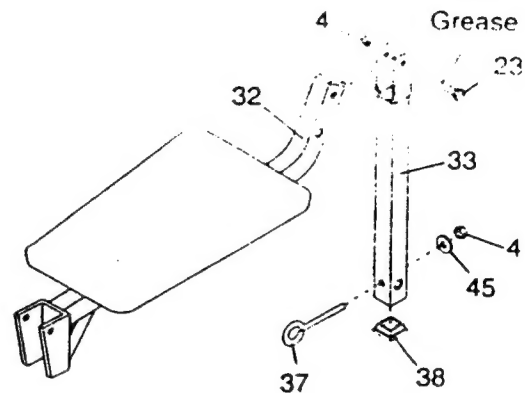


25. Press a 1 1/2" Inner Cap (38) into the Leg Lever (33).

Apply grease to a 5/16" x 2 1/4" Bolt (23). Attach the Leg Lever (33) to the Seat Frame (32) with the Bolt and a 5/16" Nylock Nut (4). **Do not overtighten the Nylock Nut; the Leg Lever must be able to pivot freely.**

Insert the 5/16" x 2" Eyebolt (37) through the Leg Lever (33) from the indicated side. Slide a 5/16" Flat Washer (45) onto the Eyebolt and tighten a 5/16" Nylock Nut (4) onto the Eyebolt.

25

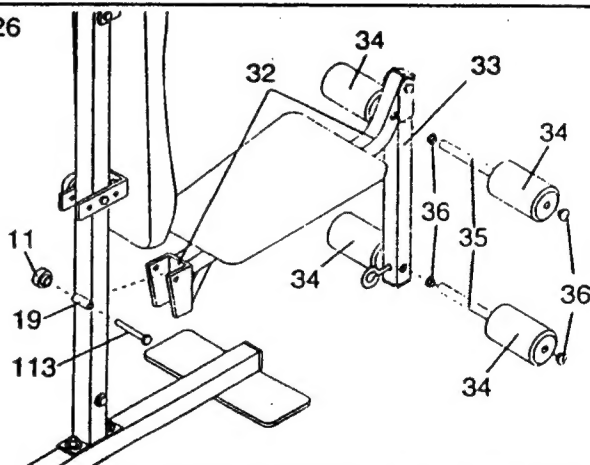


26. Press 3/4" Inner Caps (36) into the ends of the two Pad Tubes (35).

Insert one Pad Tube (35) into the Seat Frame (32) and center it. Slide a Foam Pad (34) onto each end of the Pad Tube. Insert the other Pad Tube into the Leg Lever (33) and slide a Foam Pad onto each end of it.

Align the bracket on the Seat Frame (32) with the indicated tube on the Front Upright (19). Insert a 5/16" x 2 3/4" Carriage Bolt (113) through the Seat Frame and the Front Upright. Tighten a 5/16" Knob (11) onto the Bolt.

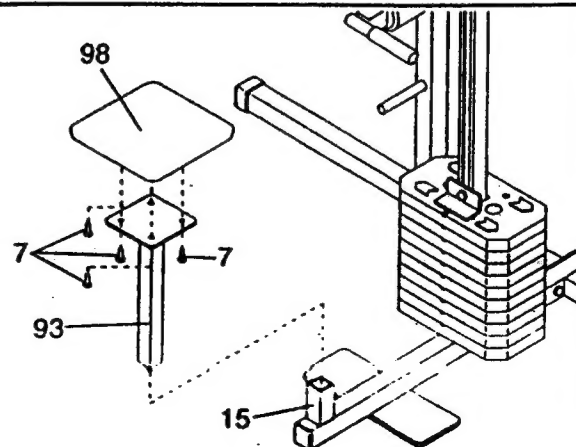
26



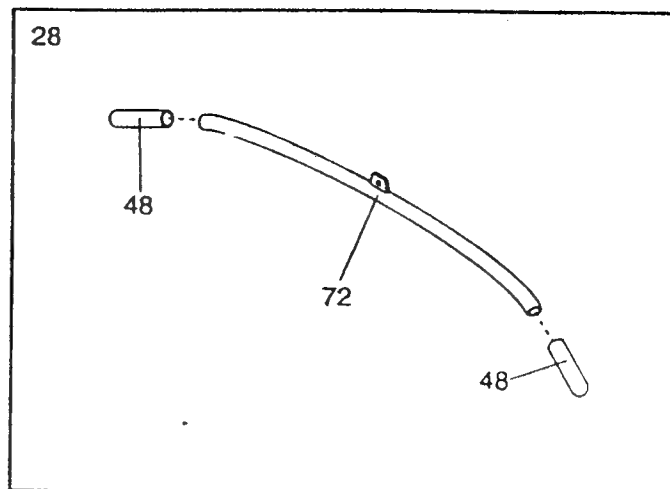
27. Attach the Military Press Seat (98) to the Seat Post (93) with four 1/4" x 3/4" Screws (7).

Insert the Seat Post (93) into the socket on the Base (15).

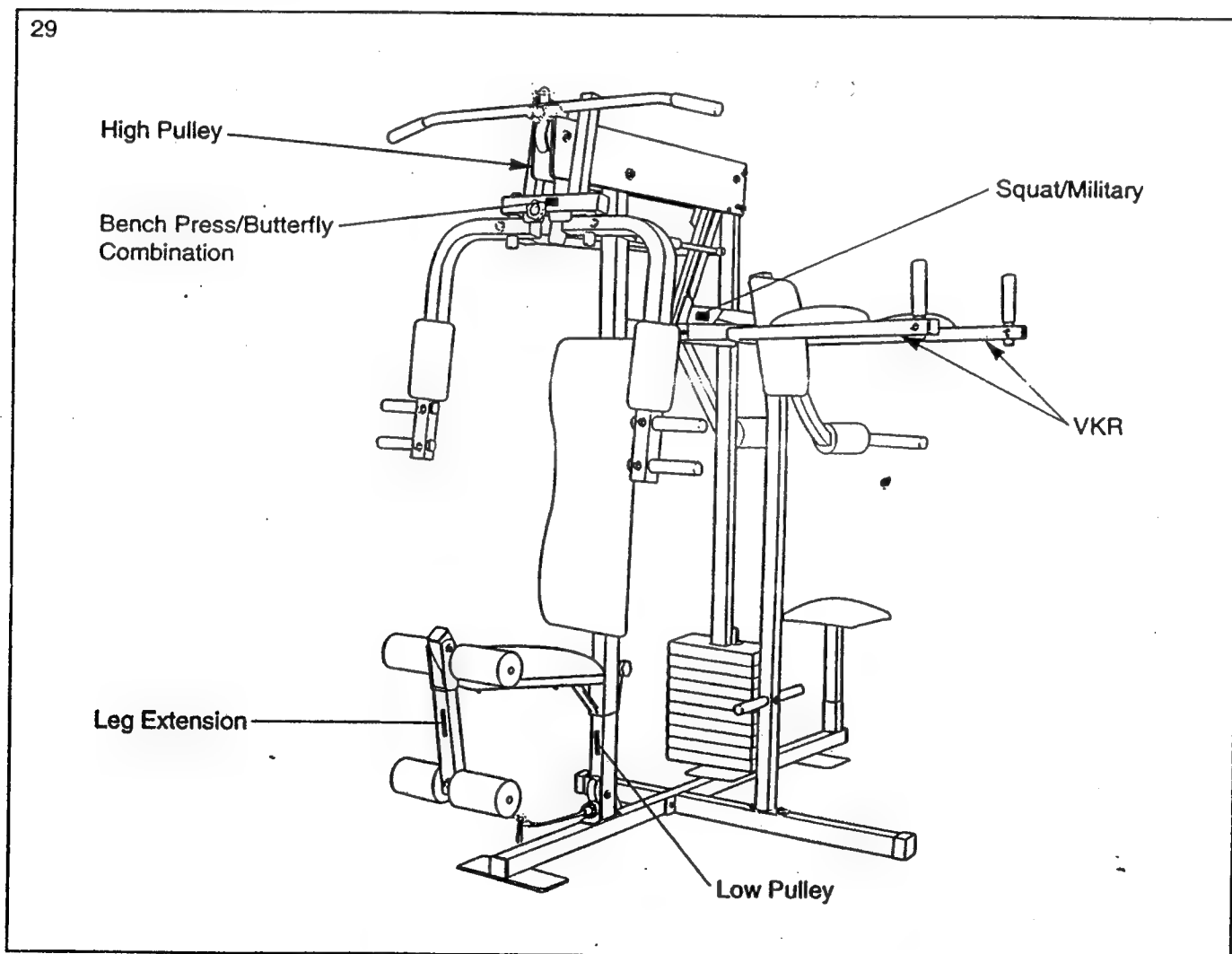
27



28. Wet the ends of the Lat Bar (72) with soapy water. Slide a 5" Grip (48) onto each end of the Lat Bar.



29. Remove the decals from the Decal Sheet (not shown), and apply them to the hard drive system in the locations shown in the drawing below.



30. Make sure that all parts are properly tightened. The use of all remaining parts will be explained in ADJUSTMENT, beginning on page 14 of this owner's manual. Before using the hard drive system, pull the ends of the cables a few times to make sure that the cables move smoothly over the pulleys. If the cables do not move smoothly, locate and correct the problem before using the hard drive system (see the CABLING DIAGRAM on page 18 of this owner's manual). **IMPORTANT: If the cables are not properly routed, they may be damaged when heavy weight is used.**

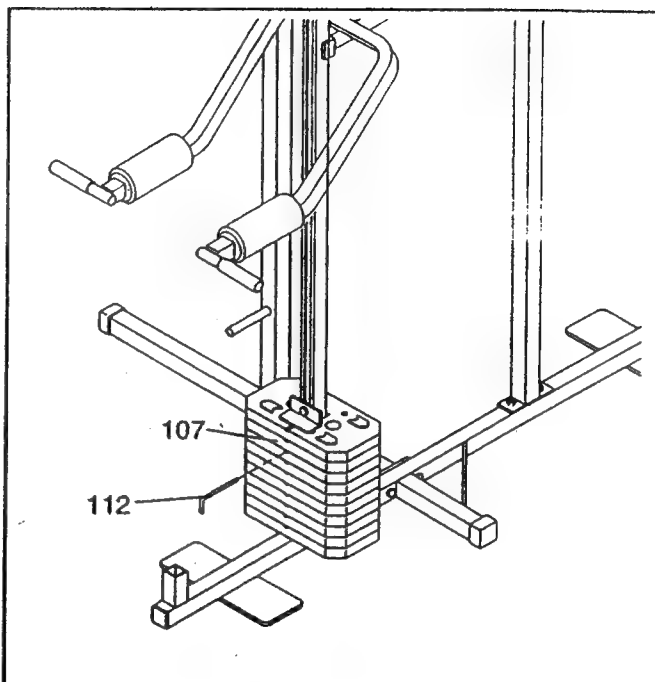
# ADJUSTMENT

The instructions below describe how each part of the hard drive system can be adjusted. The EXERCISE GUIDE accompanying this owner's manual shows how the hard drive system should be set up for each exercise.

**IMPORTANT:** When attaching the lat bar or nylon strap, make sure that the attachments are in the correct starting position for the exercise to be performed. If there is any slack in the cables or chain as an exercise is performed, the effectiveness of the exercise will be reduced.

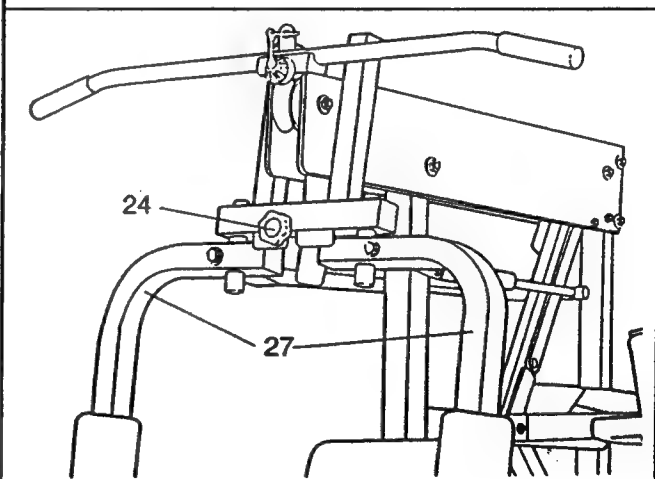
## SELECTING THE WEIGHT SETTING

The weight setting can be changed by moving the "L"-Pin (112) to different positions in the weight stack. To select a weight setting, insert the "L"-Pin (112) under the desired Weight (107). Make sure to insert the "L"-Pin until the bent end of the "L"-Pin is touching the Weights, and turn the bent end downward. Because each Weight weighs 12.5 pounds, the weight setting can be changed from 12.5 pounds to 125 pounds in increments of 12.5 pounds. **Note:** Due to the cables and pulleys, the actual amount of resistance at each exercise station may vary from the weight setting.



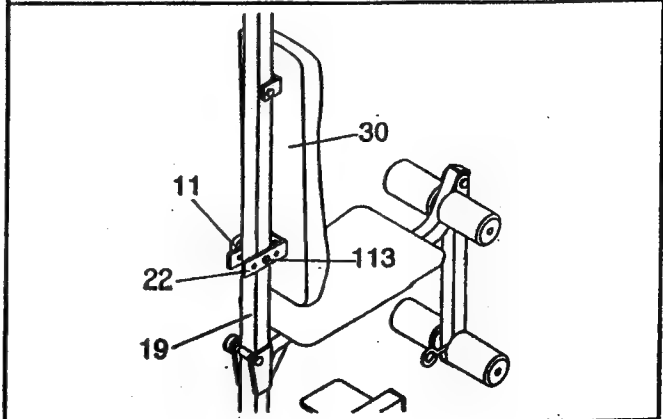
## CHANGING THE ARMS TO THE BUTTERFLY MODE OR THE PRESS MODE

The left and right Arms (27) can be used in either the butterfly mode or the press mode. To perform the BUTTERFLY exercise, change the Arms to the butterfly mode by turning the Selector Knob (24) clockwise. To perform the BENCH PRESS exercise, change the Arms to the press mode by turning the Selector Knob (24) counterclockwise.



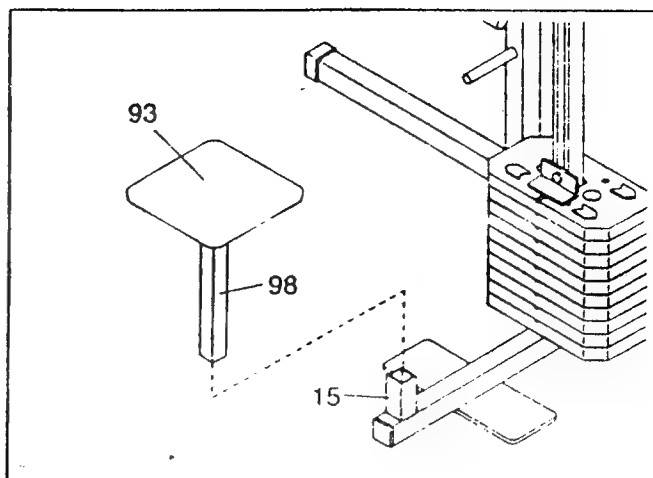
## ADJUSTING THE BACKREST

The Large Backrest (30) can be adjusted to any of three positions. To change the position, first remove the 5/16" Knob (11) and 5/16" x 2 3/4" Carriage Bolt (113). Pivot the lower end of the Large Backrest until one of the three holes in the Adjustment Bracket (22) is aligned with the hole in the Front Upright (19). Insert the Carriage Bolt through the Adjustment Bracket and the Front Upright, and tighten the Knob onto the Carriage Bolt.



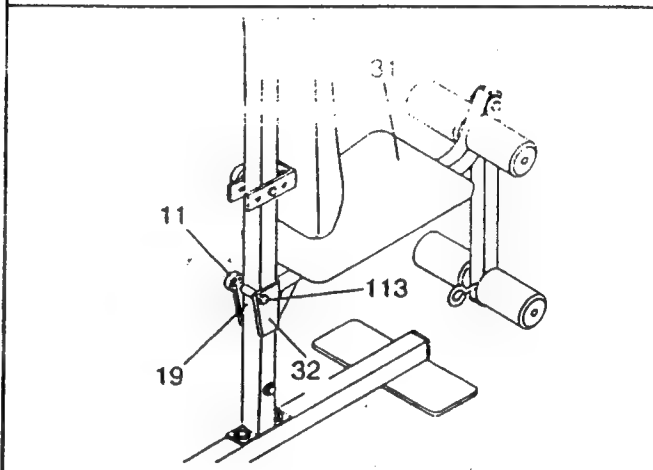
## ATTACHING AND REMOVING THE MILITARY PRESS SEAT

To perform the MILITARY PRESS exercise, the Military Press Seat (98) must be attached to the Base (15). Slide the Seat Post (93) into the indicated socket on the Base. To perform the SQUAT exercise, remove the Seat from the Base.



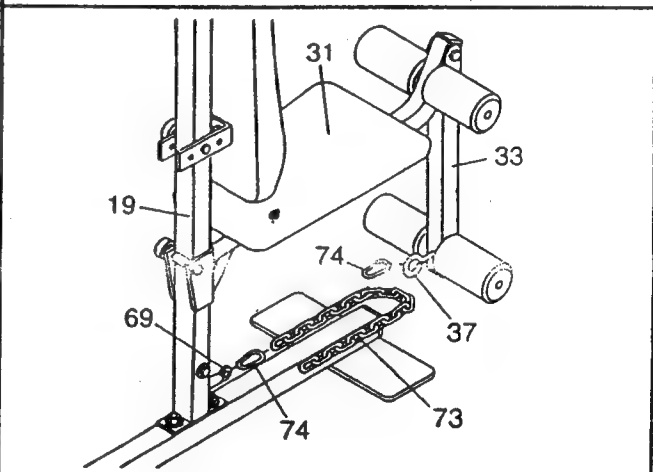
## ATTACHING AND REMOVING THE SEAT

To attach the Seat (31), to the Front Upright (19), align the bracket on the Seat Frame (32) with the indicated tube on the Front Upright (19). Insert a 5/16" x 2 3/4" Bolt (113) through the Seat Frame and the Front Upright. Tighten a 5/16" Knob (11) onto the Bolt. For some exercises, the Seat must be removed. To remove the Seat, first make sure that the chain is not attached to the leg lever. Next, remove the 5/16" Knob (11) and 5/16" x 2 3/4" Carriage Bolt (113) from the Seat Frame (32), and lift the Seat off the Front Upright.



## ATTACHING THE LEG LEVER TO THE LOW PULLEY STATION

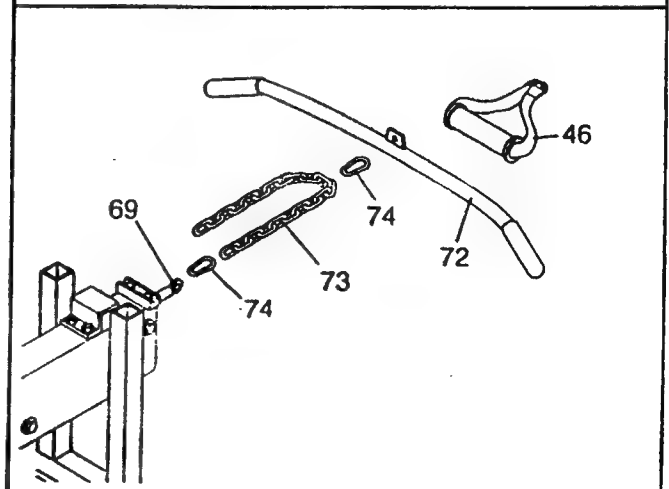
To use the Leg Lever (33), the Seat (31) must be attached to the Front Upright (19) (see ATTACHING AND REMOVING THE SEAT above). Attach one end of the Chain (73) to the Pulley Cable (69) with a Cable Clip (74). Attach the other end of the Chain to the 5/16" x 2" Eyebolt (37) on the Leg Lever with a Cable Clip.



## ATTACHING THE LAT BAR OR NYLON STRAP TO THE HIGH PULLEY STATION

Attach the Lat Bar (72) to the Pulley Cable (69) with a Cable Clip (74). For some exercises, the Chain (73) should be attached between the Lat Bar and the Pulley Cable with two Cable Clips. Adjust the length of the Chain between the Lat Bar and the Pulley Cable so the Lat Bar is in the correct starting position for the exercise to be performed.

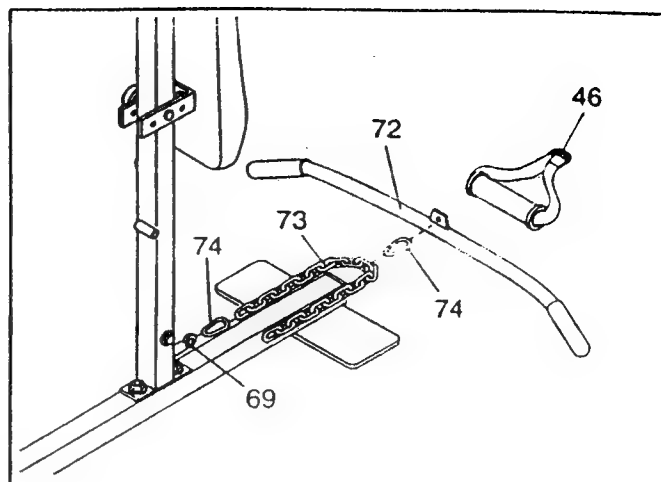
The Nylon Strap (46) can be attached in the same manner.



## ATTACHING THE LAT BAR OR NYLON STRAP TO THE LOW PULLEY STATION

Attach the Lat Bar (72) to the Pulley Cable (69) with a Cable Clip (74). For some exercises, the Chain (73) should be attached between the Lat Bar and the Pulley Cable with two Cable Clips. **Adjust the length of the Chain between the Lat Bar and the Pulley Cable so the Lat Bar is in the correct starting position for the exercise to be performed.**

The Nylon Strap (46) can be attached in the same manner.



---

NOTES



# ORDERING REPLACEMENT PARTS

To order replacement parts, simply call our Customer Service Department toll-free at 1-800-225-0653, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please be prepared to give the following information:

1. The MODEL NUMBER of the product (WG82750).
2. The NAME of the product (WEIDER® 8275 Hard Drive System).
3. The SERIAL NUMBER of the product (see the front cover of this manual).
4. The KEY NUMBER and DESCRIPTION of the part(s) from the PART LIST/EXPLODED DRAWING accompanying this owner's manual.

## LIMITED WARRANTY

Weider, Inc. ("WEIDER"), warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. This warranty extends only to the original purchaser. WEIDER's obligation under this warranty is limited to replacing or repairing, at WEIDER's option, the product at one of its authorized service centers. All products for which warranty claim is made must be received by WEIDER at one of its authorized service centers with all freight and other transportation charges prepaid, accompanied by sufficient proof of purchase. All returns must be pre-authorized by WEIDER. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by a WEIDER authorized service center or for products used for commercial or rental purposes. No other warranty beyond that specifically set forth above is authorized by WEIDER.

WEIDER IS NOT RESPONSIBLE OR LIABLE FOR INDIRECT, SPECIAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE PRODUCT OR OTHER DAMAGES WITH RESPECT TO ANY ECONOMIC LOSS, LOSS OF PROPERTY, LOSS OF REVENUES OR PROFITS, LOSS OF ENJOYMENT OR USE, COSTS OF REMOVAL, INSTALLATION OR OTHER CONSEQUENTIAL DAMAGES OF WHATSOEVER NATURE. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

THE WARRANTY EXTENDED HEREUNDER IS IN LIEU OF ANY AND ALL OTHER WARRANTIES AND ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED IN ITS SCOPE AND DURATION TO THE TERMS SET FORTH HEREIN. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

**WEIDER INC., 1500 S. 1000 W., LOGAN, UT 84321-9813**

# PART IDENTIFICATION CHART—Model No. WG82750

R794A

This chart is provided to help identify the small parts used in assembly. The number in parenthesis below each part refers to the key number of the part. The second number refers to the quantity used in assembly. This side of the chart shows all of the nuts, washers and bolts used in assembly. See the opposite side of this chart for all other parts.



#8-32 Nut (20)—2



1/4" Nylock Nut (5)—8



1/4" Nut (116)—1



5/16" Nylock Nut (4)—28



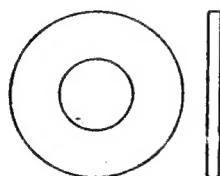
3/8" Nylock Nut (63)—2



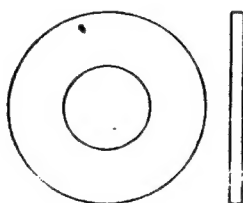
3/8" Nut (105)—1



1/4" Flat Washer (6)—12



5/16" Flat Washer (45)—22



3/8" Flat Washer (64)—3



1 1/4" Tap Screw (8)—2



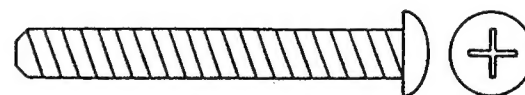
#8-32 x 1" Screw (10)—2



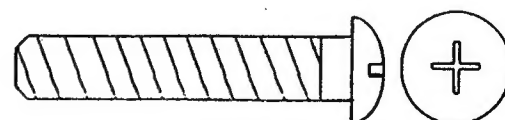
1/4" x 3/4" Screw (7)—14



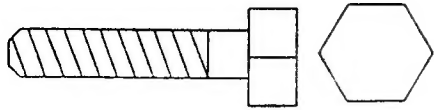
1/4" x 3/4" Taper Screw (89)—2



1/4" x 2" Screw (82)—4



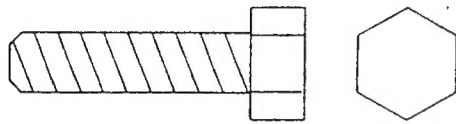
5/16" x 1 3/4" Screw (53)—1



1/4" x 1 1/4" Bolt (66)-2



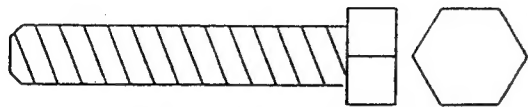
5/16" x 3 1/4" Bolt (115)-2



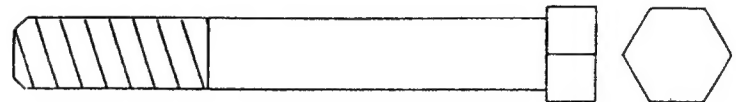
5/16" x 1 1/4" Bolt (2)-1



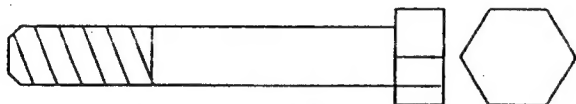
5/16" x 2 3/4" Carriage Bolt (113)-2



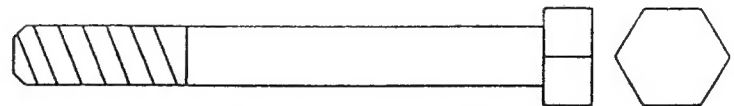
5/16" x 1 3/4" Bolt (52)-2



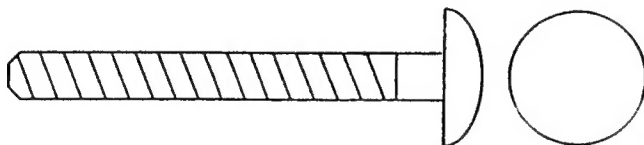
3/8" x 2 3/4" Bolt (55)-2



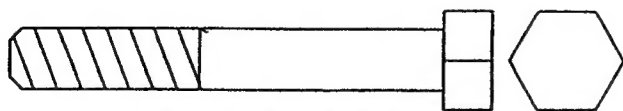
5/16" x 2" Bolt (95)-2



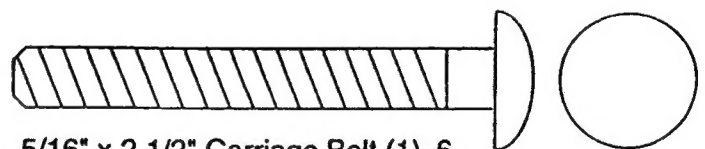
5/16" x 2 3/4" Bolt (102)-3



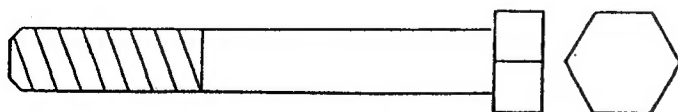
1/4" x 2 1/4" Carriage Bolt (40)-2



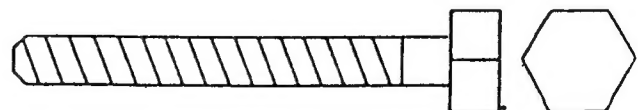
5/16" x 2 1/4" Bolt (23)-8



5/16" x 2 1/2" Carriage Bolt (1)-6



5/16" x 2 1/2" Bolt (14)-3



1/4" x 2 1/4" Carriage Bolt (40)-2



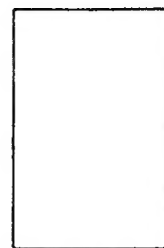
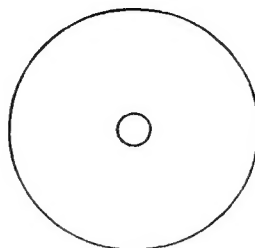
1/2" x 5/16" Spacer (90)-2



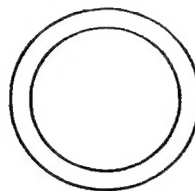
1/2" x 3/8" Bushing (57)-5



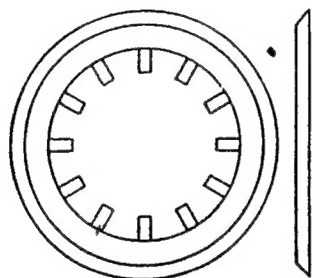
1/2" x 1/2" Bushing (110)-1



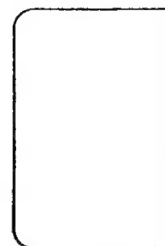
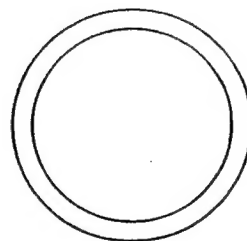
Rubber Bumper (9)-2



3/4" Outer Cap (65)-2



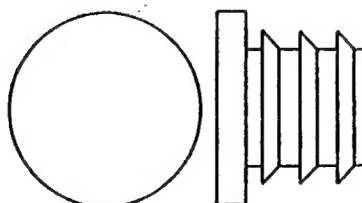
1" Retainer (50)-4



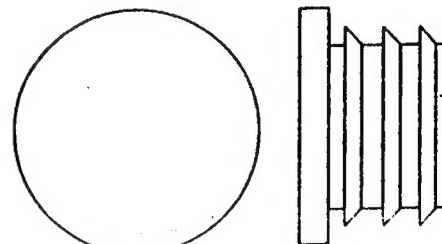
1" Plastic Cap (51)-2



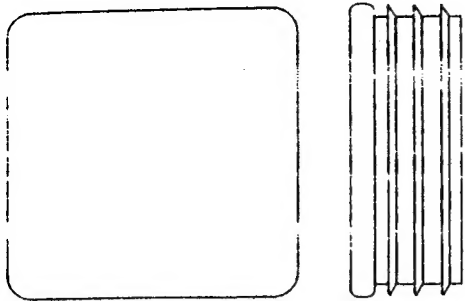
3/4" Inner Cap (36)-4



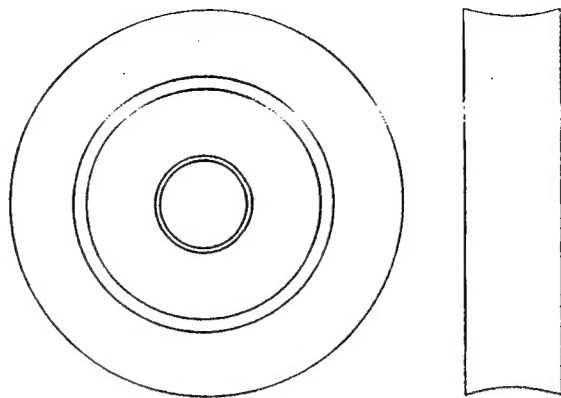
1" Round Cap (43)-10



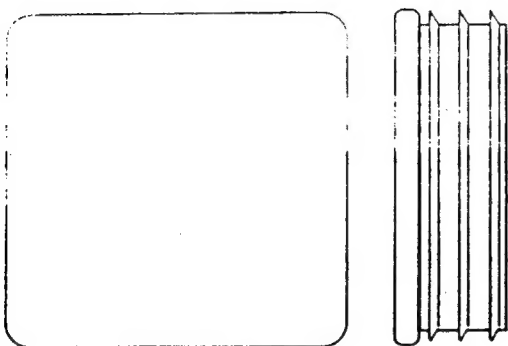
1 1/4" Round Cap (12)-4



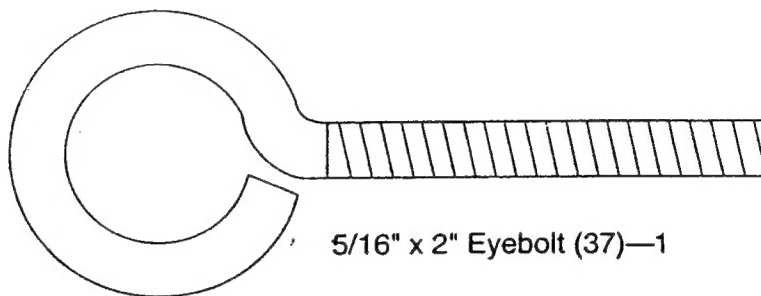
1 1/2" Inner Cap (38)—4



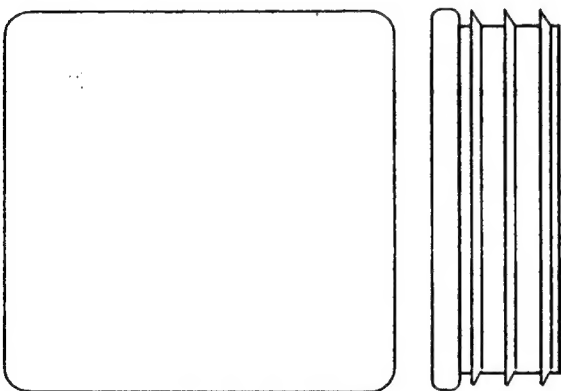
Roller (109)—4



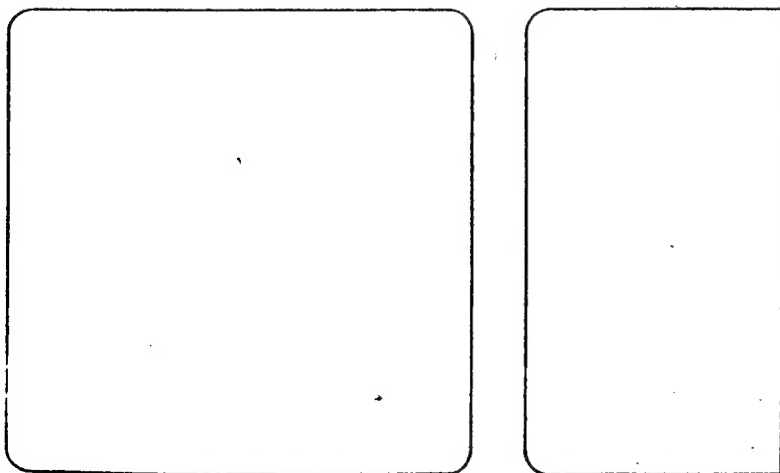
1 3/4" Inner Cap (29)—7



5/16" x 2" Eyebolt (37)—1



2" Inner Cap (13)—2



2" Outer Cap (96)—2